

# **CHEMI TECH HDPE GEO MEMBRANE**

## SMOOTH GEO MEMBRANE

Chemi Tech HDPE Geo Membrane Liner is a smooth hign density Poly Ethylene sheet manufactured with high quality resin formulated for flexible membrane as puncture resistant waterproofing layer in Civil engineering projects for basement, pools, canals, lagoons and waist water containments & reservoires.

#### Advantages:

Bigger roll length results in less joints, & strong seamless welding results in higher integrity. This product is used in applications where high endurance and chemical resistance is required. The product is very tough, UV resistant and puncture resistant.

| Tested Property                    | Test Method         | Minimum Average Value |       |        |       |
|------------------------------------|---------------------|-----------------------|-------|--------|-------|
| Tickness , mil                     | ASTM D 5199         | 0.3mm                 | 0.5mm | 0.75mm | 1mm   |
| Density g/cm                       | ASTM D 1505         | 0.940                 | 0.940 | 0.940  | 0.940 |
| Tensile Property (each direction)  | ASTM D 6693 Type IV | r                     |       |        |       |
| Strenght at Break Ib/in-width      | Dumbbell 2 ipm      | 44                    | 76    | 114    | 152   |
| Strenght at Yield Ib/in-width      |                     | 25                    | 42    | 63     | 84    |
| Elongation at Break %              | G.L 2.0 in          | 700                   | 700   | 700    | 700   |
| Elongation at Yield %              | G.L 1.3 in          | 12                    | 12    | 12     | 12    |
| Tear Resistance Ib                 | ASTM D 1004         | 9                     | 14    | 21     | 28    |
| Punture Resistance Ib              | ASTM D 4833         | 28                    | 36    | 54     | 72    |
| Carbon Black Content % (Range)     | ASTM D 1603/4218    | 20-30                 | 20-31 | 20-32  | 20-33 |
| Notched Constant Tensile Load , hr | ASTM D 5397 Appen   | 300                   | 300   | 300    | 300   |
| Oxidactive induction Time , mins   | ASTM D 3895         | >100                  | >100  | >100   | >100  |
|                                    | 200 C:O 1 atm       |                       |       |        |       |

### **Product Specification**

#### **TYPICAL ROLL DIMENSIONS**

| Roll Length ft (as per client request) | 50m             |  |  |
|--|-----------------|--|--|
| Roll width ft                          | 3.65 m TO 4.26m |  |  |
| Roll Area ft                           | Variable        |  |  |



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